

S13-0382421-15.5	LS13-15-38AB	38	24	15.5	21°	60°	4.0	4.0	14.0	1.5
S13-0382423-15.5	LS13-15.5-38AB	38	24	15.5	23°	60°	5.0	3.5	14.0	1.5
S13-0392420-10.0		39	24	10.0	20°	60°	5.0	4.0	7.0	1.5
S13-0392420-13.0		39	24	13.0	20°	60°	5.0	4.0	7.0	1.5
S13-0392520-16.5		39	25	16.5	20°	60°	5.0	4.0	7.0	1.5
S13-0392520-17.5		39	25	17.5	20°	60°	5.0	4.0	7.0	1.5
S13-0392520-18.5		39	25	18.5	17.5	20°	60°	5.0	6.0	1.5
S13-0392520-19.5		39	25	19.5	17.5	20°	60°	5.0	6.0	1.5
S13-0402520-10.0	LS13-10-40A	40	25	10.0	20°	60°	5.0	4.0	7.0	1.5
S13-0402520-10.5	LS13-10	40	25	10.5	20°	60°	5.0	4.0	7.0	1.5
S13-0402520-11.5	LS13-11	40	25	11.5	20°	60°	5.0	4.0	7.0	1.5
S13-0402520-12.0	S13-12A	40	25	12.0	20°	60°	5.0	4.0	7.0	1.5
S13-0402520-12.5	LS13-12	40	25	12.5	20°	60°	5.0	4.0	7.0	1.5
S13-0402520-13.5	LS13-13	40	25	13.5	20°	60°	5.0	4.0	7.0	1.5
S13-0402520-14.0	S13-14A	40	25	14.0	20°	60°	5.0	4.0	7.0	1.5
S13-0402520-14.5	LS13-14	40	25	14.5	20°	60°	5.0	4.0	7.0	1.5
S13-0402520-15.5	LS13-15	40	25	15.5	20°	60°	5.0	4.0	7.0	1.5
S13-0442320-15.5H		44	23.5	15.5	20°	60°	5.0	4.5	12.0	1.5
S13-0442320-16.5H		44	23.5	16.5	20°	60°	5.0	4.5	12.0	1.5
S13-0442320-17.5H		44	23.5	17.5	20°	60°	5.5	4.5	12.0	1.5
S13-0442320-18.5H		44	23.5	18.5	20°	60°	5.5	4.5	12.0	1.5
S13-0442320-19.5H		44	23.5	19.5	20°	60°	5.5	4.5	12.0	1.5
S13-0442320-20.5H		44	23.5	20.5	20°	60°	6.0	4.5	12.0	1.5
S13-0442320-21.5H		44	23.5	21.5	20°	60°	6.0	4.5	12.0	1.5
S13-0442320-15.5H R7		44	23	15.5	20°	60°	5.0	4.5	7.0	1.5
S13-0442320-16.5H R7		44	23	16.5	20°	60°	5.0	4.5	7.0	1.5
S13-0442320-17.5H R7		44	23	17.5	20°	60°	5.5	4.5	7.0	1.5
S13-0442320-18.5H R7		44	23	18.5	20°	60°	5.5	4.5	7.0	1.5
S13-0442320-19.5H R7		44	23	19.5	20°	60°	5.5	4.5	7.0	1.5
S13-0442320-20.5H R7		44	23	20.5	20°	60°	6.0	4.5	7.0	1.5
S13-0442320-21.5H R7		44	23	21.5	20°	60°	6.0	4.5	7.0	1.5
S13-0452520-20.5		45	25	20.5	20°	60°	6.0	4.5	7.0	1.5
S13-0472520-16.5		47	25	16.5	20°	60°	5.0	4.5	9.5	1.5
S13-0472520-17.5		47	25	17.5	20°	60°	5.0	4.5	9.5	1.5
S13-0472520-18.5		47	25	18.5	20°	60°	5.0	4.5	9.5	1.5
S13-0472520-19.5		47	25	19.5	20°	60°	5.0	4.5	9.5	1.5

S13-0472520-20.5		47	25	20.5	20°	60°	6.0	4.5	12.0	1.5
S13-0472520-21.5		47	25	21.5	20°	60°	6.0	4.5	12.0	1.5
S13-0472520-22.5		47	25	22.5	20°	60°	6.0	4.5	12.0	1.5
S13-0472520-23.5		47	25	23.5	20°	60°	6.0	4.5	12.0	1.5
S13-0472520-24.5		47	25	24.5	20°	60°	6.0	4.5	12.0	1.5
S13-0472520-16.5		47	25	16.5	20°	60°	5.0	4.5	7.0	1.5
S13-0472520-17.5		47	25	17.5	20°	60°	5.0	4.5	7.0	1.5
S13-0472520-18.5		47	25	18.5	20°	60°	5.0	4.5	7.0	1.5
S13-0472520-19.5		47	25	19.5	20°	60°	5.0	4.5	7.0	1.5
S13-0472520-20.5		47	25	20.5	20°	60°	5.0	4.5	7.0	1.5
S13-0472520-21.5		47	25	21.5	20°	60°	5.0	4.5	7.0	1.5
S13-0472520-22.5		47	25	22.5	20°	60°	5.0	4.5	7.0	1.5
S13-0472520-23.5		47	25	23.5	20°	60°	5.0	4.5	7.0	1.5
S13-0472520-24.5		47	25	24.5	20°	60°	5.0	4.5	7.0	1.5
S13-0482720-16.5	LS13-16-48F	48	27	16.5	20°	60°	5.5	4.5	7.0	1.5
S13-0482721-16.5	LS13-16-48AB	48	27	16.5	21°	60°	5.0	4.5	14.0	1.5
S13-0482723-16.5	LS13-16.5-48AB	48	27	16.5	23°	60°	6.0	4.0	14.0	1.5
S13-0482720-17.5	LS13-17-48F	48	27	17.5	20°	60°	5.5	4.5	7.0	1.5
S13-0482721-17.5	LS13-17-48AB	48	27	17.5	21°	60°	5.0	4.5	14.0	1.5
S13-0482723-17.5	LS13-17.5-48AB	48	27	17.5	23°	60°	6.0	4.0	14.0	1.5
S13-0482720-18.5	LS13-18-48F	48	27	18.5	20°	60°	5.5	4.5	7.0	1.5
S13-0482721-18.5	LS13-18-48AB	48	27	18.5	21°	60°	5.0	4.5	14.0	1.5
S13-0482723-18.5	LS13-18.5-48AB	48	27	18.5	23°	60°	6.0	4.0	14.0	1.5
S13-0482720-19.5	LS13-19-48F	48	27	19.5	20°	60°	5.5	4.5	7.0	1.5
S13-0482721-19.5	LS13-19-48AB	48	27	19.5	21°	60°	5.0	4.5	14.0	1.5
S13-0482723-19.5	LS13-19.5-48AB	48	27	19.5	23°	60°	6.0	4.0	14.0	1.5
S13-0482720-20.5	LS13-20-48F	48	27	20.5	20°	60°	6.0	4.5	7.0	1.5
S13-0482721-20.5	LS13-20-48AB	48	27	20.5	21°	60°	5.0	4.5	14.0	1.5
S13-0482723-20.5	LS13-20.5-48AB	48	27	20.5	23°	60°	6.0	4.0	14.0	1.5
S13-0482720-21.5	LS13-21-48F	48	27	21.5	20°	60°	6.0	4.5	7.0	1.5
S13-0482721-21.5	LS13-21-48AB	48	27	21.5	21°	60°	5.0	4.5	14.0	1.5
S13-0492723-21.5	LS13-21.5-50AB	49	27	21.5	23°	60°	6.0	4.0	14.0	1.5
S13-0492723-22.5	LS13-22.5-50AB	49	27	22.5	23°	60°	6.0	4.0	14.0	1.5
S13-0492723-23.5	LS13-23-50AB	49	27	23.5	23°	60°	6.0	4.0	14.0	1.5
S13-0492723-24.5	LS13-24.5-50AB	49	27	24.5	23°	60°	6.0	4.0	14.0	1.5
S13-0502820-16.5	LS13-16	50	28	16.5	20°	60°	5.5	4.5	7.0	1.5
S13-0502820-17.5	LS13-17	50	28	17.5	20°	60°	5.5	4.5	7.0	1.5
S13-0502820-18.5	LS13-18	50	28	18.5	20°	60°	5.5	4.5	7.0	1.5
S13-0502820-19.5	LS13-19	50	28	19.5	20°	60°	5.5	4.5	7.0	1.5
S13-0502820-20.5	LS13-20	50	28	20.5	20°	60°	6.0	4.5	7.0	1.5
S13-0502820-21.5	LS13-21	50	28	21.5	20°	60°	6.0	4.5	7.0	1.5
S13-0502820-22.5	LS13-22	50	28	22.5	20°	60°	6.0	4.5	7.0	1.5
S13-0502820-23.5	LS13-23	50	28	23.5	20°	60°	6.0	4.5	7.0	1.5

S13-0502820-24.5	LS13-24	50	28	24.5	20°	60°	6.0	4.5	7.0	1.5
S13-0542724-21.5	LH-142	54	27	21.5	24°	60°	4.0	4.5	5.5	1.2
S13-0542724-22.5	LH-143	54	27	22.5	24°	60°	4.0	4.5	5.5	1.2
S13-0542724-23.5	LH-144	54	27	23.5	24°	60°	4.0	4.5	5.5	1.2
S13-0552820-20.5		55	28	20.5	20°	60°	6.0	4.5	7.0	1.5
S13-0552820-21.5		55	28	21.5	20°	60°	6.0	4.5	7.0	1.5
S13-0552820-22.5		55	28	22.5	20°	60°	6.0	4.5	7.0	1.5
S13-0552820-23.5		55	28	23.5	20°	60°	6.0	4.5	7.0	1.5
S13-0552820-24.5		55	28	24.5	20°	60°	6.0	4.5	7.0	1.5
S13-0593420-25		59	34	25	20°	60°	6.0	6.0	8.0	1.5
S13-0593420-24		59	34	24	20°	60°	6.0	6.0	8.0	1.5
S13-0593420-28		59	34	28	20°	60°	6.0	6.0	8.0	1.5
S13-0593420-30		59	34	30	20°	60°	6.5	6.0	8.0	1.5
S13-0603520-25.5	LS13-25	60	35	25.5	20°	60°	7.0	6.0	8.0	1.5
S13-0603221-25.5	LS13-25AB	60	32	25.5	21°	60°	7.0	5.0	14.0	1.5
S13-0603520-26.5	LS13-26	60	35	26.5	20°	60°	7.0	6.0	8.0	1.5
S13-0603221-26.5	LS13-26AB	60	32	26.5	21°	60°	7.0	5.0	14.0	1.5
S13-0603520-27.5	LS13-27	60	35	27.5	20°	60°	7.0	6.0	8.0	1.5
S13-0603221-27.5	LS13-27AB	60	32	27.5	21°	60°	7.0	5.0	14.0	1.5
S13-0603520-28.5	LS13-28	60	35	28.5	20°	60°	7.0	6.0	8.0	1.5
S13-0603221-28.5	LS13-28AB	60	32	28.5	21°	60°	7.0	5.0	14.0	1.5
S13-0603520-29.5	LS13-29	60	35	29.5	20°	60°	7.5	6.0	8.0	1.5
S13-0603221-29.5	LS13-29AB	60	32	29.5	21°	60°	7.0	5.0	14.0	1.5
S13-0603520-30.5	LS13-30	60	35	30.5	20°	60°	7.5	6.0	8.0	1.5
S13-0603221-30.5	LS13-30AB	60	32	30.5	21°	60°	7.0	5.0	14.0	1.5
S13-0603520-31.5	LS13-31	60	35	31.5	20°	60°	7.5	6.0	8.0	1.5
S13-0603221-31.5	LS13-31AB	60	32	31.5	21°	60°	7.0	5.0	14.0	1.5
S13-0603520-32.5	LS13-32	60	35	32.5	20°	60°	7.5	6.0	8.0	1.5
S13-0603221-32.5	LS13-32AB	60	32	32.5	21°	60°	7.0	5.0	14.0	1.5
S13-0603520-33.5	LS13-33	60	35	33.5	20°	60°	7.5	6.0	8.0	1.5
S13-0603221-33.5	LS13-33AB	60	32	33.5	21°	60°	7.0	5.0	14.0	1.5
S13-0603520-34.5	LS13-34	60	35	34.5	20°	60°	7.5	6.0	8.0	1.5
S13-0603221-34.5	LS13-34AB	60	32	34.5	21°	60°	7.0	5.0	14.0	1.5
S13-0753520-35.5	LS13-35	75	35	35.5	20°	60°	8.0	6.0	8.0	1.5
S13-0753520-36.5	LS13-36	75	35	36.5	20°	60°	8.0	6.0	8.0	1.5
S13-0753520-37.5	LS13-37	75	35	37.5	20°	60°	8.0	6.0	8.0	1.5
S13-0753520-38.5	LS13-38	75	35	38.5	20°	60°	8.0	6.0	8.0	1.5
S13-0753520-39.5	LS13-39	75	35	39.5	20°	60°	8.0	6.0	8.0	1.5
S13-0753520-40.5	LS13-40	75	35	40.5	20°	60°	8.0	6.0	8.0	1.5
S13-0753520-41.5	LS13-41	75	35	41.5	20°	60°	8.0	6.0	8.0	1.5
S13-0753520-42.5	LS13-42	75	35	42.5	20°	60°	8.0	6.0	8.0	1.5
S13-0753520-43.5	LS13-43	75	35	43.5	20°	60°	8.0	6.0	8.0	1.5
S13-0803520-43.5	LS13-43-80	80	35	43.5	20°	60°	7.0	5.5	8.0	1.5

S13-0853520-43.5	LS13-43-80	85	35	43.5	20°	60°	8.0	6.0	8.0	1.5
S13-0903520-45.0	LS13-45	90	35	45	20°	60°	9.0	6.0	8.0	2.0
S13-0803520-45.5	LS13-45-80	80	35	45.5	20°	60°	9.0	6.0	8.0	2.0
S13-0903520-47.0	LS13-47	90	35	47	20°	60°	9.0	6.0	8.0	1.5
S13-0903520-49.0	LS13-49	90	35	49	20°	60°	9	6.0	8.0	1.5
S13-0903520-51.0	LS13-51	90	35	51	20°	60°	9	6.0	8.0	1.5
S13-0903520-53.0	LS13-53	90	35	53	20°	60°	9	6.0	8.0	2.0
S13-0903520-55.0	LS13-55	90	35	55	20°	60°	9	6.0	8.0	2.0
S13-1003520-56.0	LS13-56-100	100	35	56	20°	60°	9	6.0	8.0	2.0
S13-1103520-53.0		110	40	53	20°	60°	9	6.0	8.0	2.0
S13-1104020-59	LS13-59	110	40	59	20°	60°	10	6.0	6.0	2.0
S13-1104020-61	LS13-61	110	40	61	20°	60°	10	6.0	6.0	2.0
S13-1104020-64.0	LS13-64	110	40	64	20°	60°	11	6.0	6.0	2.0
S13-1104020-67.0	LS13-67	110	40	67	20°	60°	11	6.0	6.0	2.0
S13-1104020-69.0	LS13-69	110	40	69	20°	60°	11	6.0	6.0	2.0
S13-1204520-65.0	LS13-65-120	120	45	65	20°	60°	11	6.0	8.3	2.0
S13-1204520-67.0		120	45	67	20°	60°	11	6.0	8.3	2.0
S13-1204520-68.0		120	45	68	20°	60°	11	6.0	8.3	2.0
S13-1405020-73.5	LS13-73.5	140	50	75	20°	60°	12	6.0	8.0	2.0
S13-1405020-76	S13-76	140	50	76	20°	60°	12	6.0	8.0	2.4
S13-1405020-71.0	LS13-71	140	50	71	20°	60°	12	6.0	8.0	2.0
S13-1405020-74.0	LS13-74	140	50	74	20°	60°	12	6.0	8.0	2.0
S13-1405020-76.0	LS13-76	140	50	76	20°	60°	12	6.0	8.0	2.0
S13-1405020-77.0	LS13-77	140	50	77	20°	60°	12	6.0	8.0	2.0
S13-1405020-81.0	LS13-81	140	50	81	20°	60°	12	6.0	8.0	2.0
S13-1405020-84.0	LS13-84	140	50	84	20°	60°	12	6.0	8.0	2.0
S13-1505020-80.0	LS13-80	150	50	80	20°	60°	12	6.0	8.0	2.0
S13-1504520-86.2	LS13-86.2	150	45	86.2	20°	60°	12	6.0	8.0	2.0
S13-1604520-92.6		160	45	92.5	20°	60°	12	6.0	8.0	2.0

S13 型拉制金属棒材模坯 Type S13 Carbide drawing dies for drawing metal rods

新型号 New Type	Dimension (mm) 基本尺寸					Reference dimension(mm) 参考尺寸				
	D	H	d	2α	2γ	H	h ₁	h ₂	R	E
S13-0201818-8.7-2.5°	20	18	8.7	18	60	3.5	2.5	6.0	13.5	1.5
S13-0201818-9.7-2.5°	20	18	9.7	18	60	3.5	2.5	6.0	13.5	1.5
S13-0222018-10.7-2.5°	22	20	10.7	18	60	4.0	3.0	6.5	14.0	1.5
S13-0222018-11.7-2.5°	22	20	11.7	18	60	4.0	3.0	6.5	14.0	1.5
S13-0252018-12.7-2.5°	25	20	12.7	18	60	4.5	3.5	7.0	14.5	1.5
S13-0252018-13.7-2.5°	25	20	13.7	18	60	4.5	3.5	7.0	14.5	1.5
S13-0282118-14.7-2.5°	28	21	14.7	18	60	5.0	3.5	7.5	15.0	1.5

S13-0302218-15.7-2.5°	30	22	15.7	18	60	5.0	3.5	5.5	10.0	1.5
S13-0302218-16.7-2.5°	30	22	16.7	18	60	5.0	3.5	5.5	10.0	1.5
S13-0332218-17.7-2.5°	33	22	17.7	18	60	5.0	4.0	5.0	10.0	1.5
S13-0332218-18.7-2.5°	33	22	18.7	18	60	5.0	4.0	5.0	10.0	1.5
S13-0352318-13.0-2°	35	23	13	18	60	5	4.0	-	5.0	1.5
S13-0352318-14.0-2°	35	23	14	18	60	5	4.0	-	5.0	1.5
S13-0352318-14.5-2°	35	23	14.5	18	60	5	4.0	-	5.0	1.5
S13-0352318-15.0-2°	35	23	15	18	60	5	4.0	-	5.0	1.5
S13-0352318-15.5-2°	35	23	15.5	18	60	5	4.0	-	5.0	1.5
S13-0352318-16.0-2°	35	23	16	18	60	5	4.0	-	5.0	1.5
S13-0352318-16.5-2°	35	23	16.5	18	60	5	4.0	-	5.0	1.5
S13-0452418-19.0-2°	45	24	19	18	60	5.5	4.0	-	5.0	1.5
S13-0452418-20.0-2°	45	24	20	18	60	6	4.0	-	5.0	1.5
S13-0452418-21.0-2°	45	24	21	18	60	6	4.0	-	5.0	1.5
S13-0502518-23.0-2°	50	25	23	18	60	6	4.0	-	5.0	1.5
S13-0502518-24.0-2°	50	25	24	18	60	6	4.0	-	5.0	1.5
S13-0502518-25.0-2°	50	25	25	18	60	6	4.0	-	5.0	1.5
S13-0402418-17.5-2°	40	24	17.5	18	60	5.5	4.0	-	5.0	1.5
S13-0402418-18.0-2°	40	24	18	18	60	5.5	4.0	-	5.0	1.5
S13-0402418-18.5-2°	40	24	18.5	18	60	5.5	4.0	-	5.0	1.5
S13-0402418-19.0-2°	40	24	19	18	60	5.5	4.0	-	5.0	1.5
S13-0402418-19.5-2°	40	24	19.5	18	60	5.5	4.0	-	5.0	1.5
S13-0402418-20.0-2°	40	24	20	18	60	5.5	4.0	-	5.0	1.5
S13-0452418-20.5-2°	45	24	20.5	18	60	6	4.0	-	5.0	1.5
S13-0452418-21.5-2°	45	24	21.5	18	60	6	4.0	-	5.0	1.5
S13-0452418-22.0-2°	45	24	22	18	60	6	4.0	-	5.0	1.5
S13-0452418-22.5-2°	45	24	22.5	18	60	6	4.0	-	5.0	1.5
S13-0452418-23.0-2°	45	24	23	18	60	6	4.0	-	5.0	1.5
S13-0452418-23.5-2°	45	24	23.5	18	60	6	4.0	-	5.0	1.5

LE 型 拉制金属棒材模坯 Type LE carbide drawing die for drawing metal rods

新型号 New Type	原型号 Old Type	Dimension (mm) 基本尺寸					Reference dimension(mm) 参考尺寸			
		D	d	H	2 α^0	2 β^0	h	h1	R	e
LE-0252024-5.7	LE25-5.7	25	5.7	20	24 ⁰	60 ⁰	2.0	3.0	3	1.2
LE-0252024-6.7	LE25-6.7	25	6.7	20	24 ⁰	60 ⁰	2.0	3.0	3	1.2
LE-0252024-7.0	LE25-7.0	25	7.0	20	24 ⁰	60 ⁰	2.0	3.0	3	1.2

LE-0252024-8.0	LE25-8.0	25	8.0	20	24 ⁰	60 ⁰	2.0	3.0	3	1.2
LE-0252024-7.7	LE25-7.7	25	7.7	20	24 ⁰	60 ⁰	2.0	3.0	3	1.2
LE-03024024-7.7	LE30-7.7	30	7.7	24	24 ⁰	60 ⁰	2.1	3.5	4	1.2
LE-03024024-9.0	LE30-9.0	30	9.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.2
LE-03024024-10.0	LE30-10.0	30	10.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.2
LE-03024024-11.0	LE30-11.0	30	11.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.2
LE-03524024-9.0	LE35-9.0	35	9.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.5
LE-03524024-10.0	LE35-10.0	35	10.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.5
LE-03524024-11.0	LE35-11.0	35	11.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.5
LE-03524024-13.0	LE35-13.0	35	13.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.5
LE-03524024-14.0	LE35-14.0	35	14.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.5
LE-03524024-16.0	LE35-16.0	35	16.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.5
LE-03524024-18.0	LE35-18.0	35	18.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.5
LE-04024024-12.0	LE40-12.0	40	12.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.5
LE-04024024-16.0	LE40-16.0	40	16.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.5
LE-04024024-19.0	LE40-19.0	40	19.0	24	24 ⁰	60 ⁰	2.1	3.5	4	1.5
LE-04525024-16.0	LE45-16.0	45	16.0	25	24 ⁰	60 ⁰	2.6	4.0	5	1.5
LE-0452524-18.0	LE45-18.0	45	18.0	25	24 ⁰	60 ⁰	2.6	4.0	5	1.5
LE-0452524-20.0	LE45-20.0	45	20.0	25	24 ⁰	60 ⁰	2.6	4.0	5	1.5
LE-0502524-18.0	LE50-18.0	50	18.0	25	24 ⁰	60 ⁰	2.6	4.0	5	2.0
LE-0552724-20.0	LE55-20.0	55	20.0	27	24 ⁰	60 ⁰	3.2	4.5	6	2.0
LE-0602724-20.0	LE60-20.0	60	20.0	27	24 ⁰	60 ⁰	3.2	4.5	6	2.0
LE-0602724-22.0	LE60-22.0	60	22.0	27	24 ⁰	60 ⁰	3.2	4.5	6	2.0
LE-0602724-25.0	LE60-25.0	60	25.0	27	24 ⁰	60 ⁰	3.2	4.5	6	2.0
LE-0652724-20.0	LE65-20.0	65	20.0	27	24 ⁰	60 ⁰	3.2	4.5	6	2.5
LE-0652724-25.0	LE65-25.0	65	25.0	27	24 ⁰	60 ⁰	3.2	4.5	6	2.5

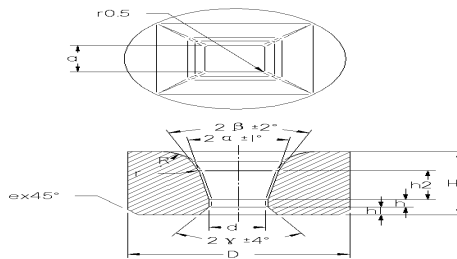
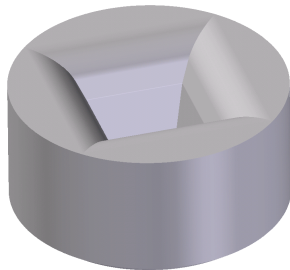
LE-0652724-28.0	LE65-28.0	65	28.0	27	24 ⁰	60 ⁰	3.2	4.5	6	2.5
LE-0652724-30.0	LE65-30.0	65	30.0	27	24 ⁰	60 ⁰	3.2	4.5	6	2.5
LE-0703024-32.0	LE70-32.0	70	32.0	30	24 ⁰	60 ⁰	4.0	5.5	6	2.5
LE-0703024-35.0	LE70-35.0	70	35.0	30	24 ⁰	60 ⁰	4.0	5.5	6	2.5
LE-0753024-32.0	LE75-32.0	75	32.0	30	24 ⁰	60 ⁰	4.0	5.5	6	2.5
LE-0753024-35.0	LE75-35.0	75	35.0	30	24 ⁰	60 ⁰	4.0	5.5	6	2.5
LE-0803024-40.0	LE80-40.0	80	40.0	30	24 ⁰	60 ⁰	4.0	5.5	6	2.5
LE-0853024-40.0	LE85-40.0	85	40.0	33	24 ⁰	60 ⁰	4.5	6.0	7	2.5
LE-0903024-40.0	LE90-40.0	90	40.0	33	24 ⁰	60 ⁰	5.0	6.5	7	2.5
LE-0953024-42.0	LE95-42.0	95	42.0	33	24 ⁰	60 ⁰	5.0	6.5	7	2.5
LE-1003024-45.0	LE100-45.0	100	45.0	33	24 ⁰	60 ⁰	5.5	7.0	7	2.5

金属正方形棒材拉伸模坯型号 The type of carbide drawing dies for drawing

square metal bars

S40 型 拉制金属正方形棒材模坯

Type S40 Carbide drawing die nibs for drawing square metal bars



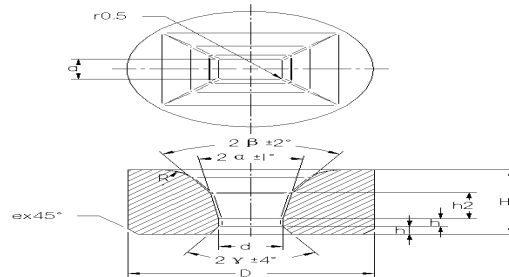
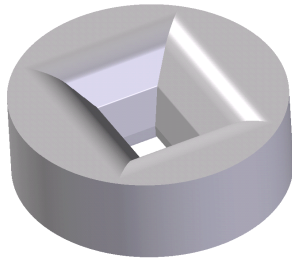
新型号 New Type	原型号 Old Type	Dimension (mm) 基本尺寸						Reference dimension(mm) 参考尺寸				
		D	H	a	2α	2β	2γ	h	h ₁	h ₂	R	E
S40-0161214-1.8	40-1.8	16	12	1.8	14°	40°	60°	1.0	1.5	5.0	1.5	1.0
S40-0161214-2.4	40-2.4	16	12	2.4	14°	40°	60°	1.0	1.5	5.0	1.5	1.0
S40-0221814-2.8	40-2.8	22	18	2.8	14°	40°	60°	1.5	2.0	7.0	2.0	1.2
S40-0221814-3.2	40-3.2	22	18	3.2	14°	40°	60°	1.5	2.0	7.0	2.0	1.2
S40-0221814-3.6	40-3.6	22	18	3.6	14°	40°	60°	1.5	2.0	7.0	2.0	1.2
S40-0221814-4.0	40-4.0	22	18	4.0	14°	40°	60°	1.5	2.0	7.0	2.0	1.2
S40-0302114-4.6	40-4.6	30	21	4.6	14°	40°	60°	2.0	2.0	11.0	3.0	1.5
S40-0302114-5.0	40-5.0	30	21	5.0	14°	40°	60°	2.0	2.0	11.0	3.0	1.5
S40-0302114-5.7	40-5.7	30	21	5.7	14°	40°	60°	2.0	2.0	11.0	3.0	1.5
S40-0302114-6.7	40-6.7	30	21	6.7	14°	40°	60°	2.0	2.0	11.0	3.0	1.5
S40-0352514-7.7	L40-7.7	35	25	7.7	14°	40°	60°	3.0	3.0	13.0	3.0	1.5

S40-0352514-8.7	L40-8.7	35	25	8.7	14°	40°	60°	3.0	3.0	13.0	3.0	1.5
S40-0352514-9.7	40-9.7	35	25	9.7	14°	40°	60°	3.0	3.0	13.0	3.0	1.5
S40-0452514-10.7	L40-10	45	25	10.7	14°	40°	60°	3.5	3.0	13.0	4.0	1.5
S40-0452514-11.7	40-11	45	25	11.7	14°	40°	60°	3.5	3.0	13.0	4.0	1.5
S40-0452514-12.7	40-12	45	25	12.7	14°	40°	60°	3.5	3.0	13.0	4.0	1.5
S40-0452514-13.7	40-13	45	25	13.7	14°	40°	60°	3.5	3.0	13.0	4.0	1.5
S40-0452514-14.7	40-14	45	25	14.7	14°	40°	60°	3.5	3.0	13.0	4.0	1.5
S40-0502814-15.7	L40-15	50	28	15.7	14°	40°	60°	4.0	3.0	14.0	4.0	1.5
S40-0502814-16.7	40-16	50	28	16.7	14°	40°	60°	4.0	3.0	14.0	4.0	1.5
S40-0502814-17.7	40-17	50	28	17.7	14°	40°	60°	4.0	3.0	14.0	4.0	1.5
S40-0502814-18.7	L40-18	50	28	18.7	14°	40°	60°	4.0	3.0	14.0	4.0	1.5
S40-0552818-18.9	S40-18	55	28	18.9	18	40	60	4.0	3.0	12.0	6.0	1.5
S40-0602118-6.7	40-6.7	60	21	6.7	18	40	60	9.0	2.5	9.0	5.5	1.5
S40-0603016-19.7	L40-19	60	30	19.7	16°	40°	60°	5.0	4.0	14.0	4.0	1.5
S40-0603016-20.7	40-20	60	30	20.7	16°	40°	60°	5.0	4.0	14.0	4.0	1.5
S40-0603016-21.7	L40-21	60	30	21.7	16°	40°	60°	5.0	4.0	14.0	4.0	1.5
S40-0603016-22.7	40-22	60	30	22.7	16°	40°	60°	5.0	4.0	14.0	4.0	1.5
S40-0603016-23.7	40-23	60	30	23.7	16°	40°	60°	5.0	4.0	14.0	4.0	1.5
S40-0653216-24.7	40-24	65	32	24.7	16°	40°	60°	6.0	5.0	14.0	5.0	1.5
S40-0653216-25.5	40-25	65	32	25.5	16°	40°	60°	6.0	5.0	14.0	5.0	1.5
S40-0653216-26.5	40-26	65	32	26.5	16°	40°	60°	6.0	5.0	14.0	5.0	1.5
S40-0653216-27.5	40-27	65	32	27.5	16°	40°	60°	6.0	5.0	14.0	5.0	1.5
S40-0703516-28.5	40-28	70	35	28.5	16°	40°	60°	8.0	6.0	16.0	5.0	1.5
S40-0703516-29.5	40-29	70	35	29.5	16°	40°	60°	8.0	6.0	16.0	5.0	1.5
S40-0703516-30.5	40-30	70	35	30.5	16°	40°	60°	8.0	6.0	16.0	5.0	1.5
S40-0703516-31.5	40-31	70	35	31.5	16°	40°	60°	8.0	6.0	16.0	5.0	1.5
S40-0803516-32.5	40-32	80	35	32.5	16°	40°	60°	8.0	6.0	16.0	5.0	2.0
S40-0803516-33.5	40-33	80	35	33.5	16°	40°	60°	8.0	6.0	16.0	5.0	2.0
S40-0803516-34.5	40-34	80	35	34.5	16°	40°	60°	8.0	6.0	16.0	5.0	2.0
S40-0803516-35.5	40-32	80	35	35.5	16°	40°	60°	8.0	6.0	16.0	5.0	2.0
S40-0803516-36.5	40-36	80	35	36.5	16°	40°	60°	8.0	6.0	16.0	5.0	2.0
S40-0803516-37.5	40-37	80	35	37.5	16°	40°	60°	8.0	6.0	16.0	5.0	2.0
S40-0904020-38.5	40-38	90	40	38.5	20°	40°	60°	8.0	6.0	16.0	6.0	2.0
S40-0904020-39.5	40-39	90	40	39.5	20°	40°	60°	8.0	6.0	16.0	6.0	2.0
S40-0904020-40.5	40-40	90	40	40.5	20°	40°	60°	8.0	6.0	16.0	6.0	2.0
S40-0904020-41.5	40-41	90	40	41.5	20°	40°	60°	8.0	6.0	16.0	6.0	2.0
S40-1004020-42.5	40-42	100	40	42.5	20°	40°	60°	8.0	6.0	16.0	6.0	2.0
S40-1004020-44.5	40-44	100	40	44.5	20°	40°	60°	8.0	6.0	16.0	6.0	2.0
S40-1004020-47.5	40-42	100	40	47.5	20°	40°	60°	8.0	6.0	16.0	6.0	2.0
S40-1104020-44.7	S40-44-11 0	110	40	44.7	20	40	60	7.4	6	16	7	1.5
S40-1204520-49.5	40-49	120	45	49.5	20°	40°	60°	8.0	6.0	16.0	6.0	2.0
S40-1204520-51.5	40-51	120	45	51.5	20°	40°	60°	8.0	6.0	16.0	6.0	2.0

S40-1204520-53.5	40-53	120	45	53.5	20°	40°	60°	8.0	6.0	16.0	6.0	2.0
S40-1204520-54.5	40-54	120	45	54.5	20°	40°	60°	8.0	6.0	16.0	6.0	2.0

S41 型 拉制金属矩形型材模坯

Type S41 Carbide drawing die nibs for drawing rectangular nonferrous metal bars

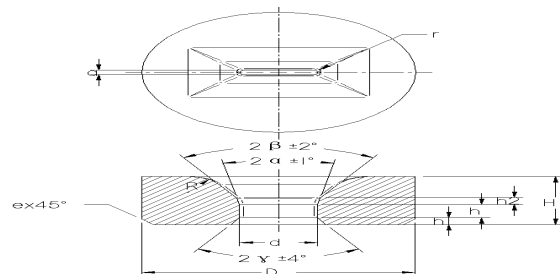
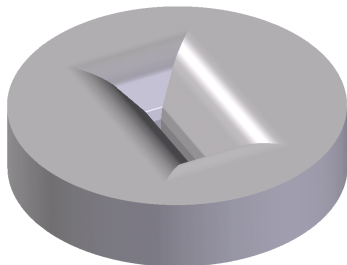


新型号 New Type	原型号 Old Type	Dimension (mm) 基本尺寸							Reference dimension(mm) 参考尺寸				
		D	H	a	b	2α	2β	2γ	h	h ₁	h ₂	R	E
S41-0302114-6.7×4.7	41-6.7×4.7	30	21	6.7	4.7	14°	40°	60°	2.0	2.0	11.0	3.0	1.2
S41-0352514-7.7×5.7	41-7.7×5.7	35	25	7.7	5.7	14°	40°	60°	3.0	3.0	13.0	3.0	1.5
S41-0352514-7.7×6.7	41-7.7×6.7	35	25	7.7	6.7	14°	40°	60°	3.0	3.0	13.0	3.0	1.5
S41-0352514-8.7×2.7	41-8.7×2.7	35	25	8.7	2.7	14°	40°	60°	3.0	3.0	13.0	3.0	1.5
S41-0352514-9.7×3.7	41-9.7×3.7	35	25	9.7	3.7	14°	40°	60°	3.0	3.0	13.0	3.0	1.5
S41-0352514-9.7×5.7	41-9.7×5.7	35	25	9.7	5.7	14°	40°	60°	3.0	3.0	13.0	3.0	1.5
S41-0352514-9.7×6.7	41-9.7×6.7	35	25	9.7	6.7	14°	40°	60°	3.0	3.0	13.0	3.0	1.5
S41-0352514-9.7×7.7	41-9.7×7.7	35	25	9.7	7.7	14°	40°	60°	3.0	3.0	13.0	3.0	1.5
S41-0452514-11.7×5.7	41-11×7.7	45	25	11.7	7.7	14°	40°	60°	3.5	3.0	13.0	4.0	1.5
S41-0452514-11.7×9.7	41-11×9.7	45	25	11.7	9.7	14°	40°	60°	3.5	3.0	13.0	4.0	1.5
S41-0502814-13.7×6.7	41-13×6.7	50	28	13.7	6.7	14°	40°	60°	4.0	3.0	14.0	4.0	1.5
S41-0502814-13.7×8.7	41-13×8.7	50	28	13.7	8.7	14°	40°	60°	4.0	3.0	14.0	4.0	1.5
S41-0502814-15.6×7.7	41-15×7.7	50	28	15.6	7.7	14°	40°	60°	4.0	3.0	14.0	4.0	1.5
S41-0502814-15.6×9.7	41-15×9.7	50	28	15.6	9.7	14°	40°	60°	4.0	3.0	14.0	4.0	1.5

S41-0502814-15.6×11.7	41-15×11	50	28	15.6	11.7	14°	40°	60°	4.0	3.0	14.0	4.0	1.5
S41-0502814-15.6×12.7	41-15×12	50	28	15.6	12.7	14°	40°	60°	4.0	3.0	14.0	4.0	1.5
S41-0502814-17.6×10.7	41-17×10	50	28	17.6	10.7	14°	40°	60°	4.0	3.0	14.0	4.0	1.5
S41-0502814-17.6×15.7	41-17×15	50	28	17.6	15.7	14°	40°	60°	4.0	3.0	14.0	4.0	1.5
S41-0603014-19.6×7.7	41-19×7.7	60	30	19.6	7.7	14°	40°	60°	5.0	4.0	14.0	4.0	1.5
S41-0603014-19.6×9.7	41-19×9.7	60	30	19.6	9.7	14°	40°	60°	5.0	4.0	14.0	4.0	1.5
S41-0603014-19.6×11.7	41-19×11	60	30	19.6	11.7	14°	40°	60°	5.0	4.0	14.0	4.0	1.5
S41-0603014-19.6×14.7	41-19×14	60	30	19.6	14.7	14°	40°	60°	5.0	4.0	14.0	4.0	1.5
S41-0603014-21.6×9.2	41-21×9.2	60	30	21.6	9.2	14°	40°	60°	5.0	4.0	14.0	4.0	1.5
S41-0603014-21.6×11.7	41-21×11	60	30	21.6	11.7	14°	40°	60°	5.0	4.0	14.0	4.0	1.5
S41-0603014-21.6×14.2	41-21×14	60	30	21.6	14.2	14°	40°	60°	5.0	4.0	14.0	4.0	1.5
S41-0603014-23.6×11.7	41-23×11	60	30	23.6	11.7	14°	40°	60°	5.0	4.0	14.0	4.0	1.5
S41-0603014-23.6×14.7	41-23×14	60	30	23.6	14.7	14°	40°	60°	5.0	4.0	14.0	4.0	1.5

S42 型 拉制金属扁形带材模坯

Type S42 Carbide drawing die nibs for drawing nonferrous metal strips



新型号 New Type	原型号 Old Type	Dimension (mm) 基本尺寸							Reference dimension(mm) 参考尺寸					
		D	H	a	b	2 α	2 β	2 γ	h	h ₁	h ₂	R	r	E

S42-0201218-1.9×1.0	LS42-1.9×1.0	20	12	1.9	1.0	18°	60°	60°	2.0	2.0	4.0	3.0	0.5	1.0
S42-0201218-1.9×1.4	42-1.9×1.4	20	12	1.9	1.4	18°	60°	60°	2.0	2.0	4.0	3.0	0.6	1.0
S42-0201218-2.4×1.4	42-2.4×1.4	20	12	2.4	1.4	18°	60°	60°	2.0	2.0	4.0	3.0	0.6	1.0
S42-0201218-3.1×1.0	42-3.1×1.0	20	12	3.1	1.0	18°	60°	60°	2.0	2.0	4.0	3.0	0.5	1.0
S42-0201218-3.1×1.9	LS42-3.1×1.9	20	12	3.1	1.9	18°	60°	60°	2.0	2.0	4.0	3.0	0.6	1.0
S42-0251518-3.9×1.0	42-3.9×1.0	25	15	3.9	1.0	18°	60°	60°	2.5	2.5	5.0	3.0	0.5	1.2
S42-0251518-3.9×1.9	42-3.9×1.9	25	15	3.9	1.9	18°	60°	60°	2.5	2.5	5.0	3.0	0.6	1.2
S42-0251518-3.9×2.4	42-3.9×2.4	25	15	3.9	2.4	18°	60°	60°	2.5	2.5	5.0	3.0	0.8	1.2
S42-0251518-4.5×1.1	LS42-4.5×1.1	25	15	4.5	1.1	18°	60°	60°	2.5	2.5	5.0	3.0	0.5	1.2
S42-0251518-4.5×1.5	42-4.5×1.5	25	15	4.5	1.5	18°	60°	60°	2.5	2.5	5.0	3.0	0.6	1.2
S42-0251518-4.5×1.9	LS42-4.5×1.9	25	15	4.5	1.9	18°	60°	60°	2.5	2.5	5.0	3.0	0.6	1.2
S42-0251518-4.5×2.8	42-4.5×2.8	25	15	4.5	2.8	18°	60°	60°	2.5	2.5	5.0	3.0	0.8	1.2
S42-0155-818-5.0×0.4	LS42-5.0×0.40	15	5.8	5.0	0.4	18°	60°	60°	2.5	2.5	5.0	3.0	0.8	1.2
S42-0251518-5.3×1.1	42-5.3×1.1	25	15	5.3	1.1	18°	60°	60°	2.5	2.5	5.0	3.0	0.5	1.2
S42-0251518-5.3×1.9	42-5.3×1.9	25	15	5.3	1.9	18°	60°	60°	2.5	2.5	5.0	3.0	0.6	1.2
S42-0251518-5.3×2.3	LS42-5.3×2.3	25	15	5.3	2.3	18°	60°	60°	2.5	2.5	5.0	3.0	0.8	1.2
S42-0251518-5.3×3.1	42-5.3×3.1	25	15	5.3	3.1	18°	60°	60°	2.5	2.5	5.0	3.0	0.8	1.2
S42-0251518-6.2×1.1	42-6.2×1.1	25	15	6.2	1.1	18°	60°	60°	2.5	2.5	5.0	3.0	0.5	1.2
S42-0251518-6.2×1.5	42-6.2×1.5	25	15	6.2	1.5	18°	60°	60°	2.5	2.5	5.0	3.0	0.6	1.2
S42-0251518-6.2×2.4	42-6.2×2.4	25	15	6.2	2.4	18°	60°	60°	2.5	2.5	5.0	3.0	0.8	1.2
S42-0251518-6.2×3.1	42-6.2×3.1	25	15	6.2	3.1	18°	60°	60°	2.5	2.5	5.0	3.0	0.8	1.2
S42-0351818-7.2×1.1	LS42-7.2×1.1	35	18	7.2	1.1	18°	60°	60°	2.5	2.5	6.0	4.0	0.5	1.2

S42-0351818-7.2×1.5	LS42-7.2×1.5	35	18	7.2	1.5	18°	60°	60°	2.5	2.5	6.0	4.0	0.6	1.2
S42-0351818-7.2×1.9	42-7.2×1.9	35	18	7.2	1.9	18°	60°	60°	2.5	2.5	6.0	4.0	0.6	1.2
S42-0351818-7.2×3.1	42-7.2×3.1	35	18	7.2	3.1	18°	60°	60°	2.5	2.5	6.0	4.0	0.8	1.2
S42-0351818-7.2×3.9	42-7.2×3.9	35	18	7.2	3.9	18°	60°	60°	2.5	2.5	6.0	4.0	1.0	1.2
S42-0351818-8.4×1.2	42-8.4×1.2	35	18	8.4	1.2	18°	60°	60°	2.5	2.5	6.0	4.0	0.5	1.2
S42-0351818-8.4×1.5	42-8.4×1.5	35	18	8.4	1.5	18°	60°	60°	2.5	2.5	6.0	4.0	0.6	1.2
S42-0351818-8.4×2.4	42-8.4×2.4	35	18	8.4	2.4	18°	60°	60°	2.5	2.5	6.0	4.0	0.8	1.2
S42-0351818-8.4×3.1	42-8.4×3.1	35	18	8.4	3.1	18°	60°	60°	2.5	2.5	6.0	4.0	0.8	1.2
S42-0351818-8.4×3.9	42-8.4×3.9	35	18	8.4	3.9	18°	60°	60°	2.5	2.5	6.0	4.0	1.0	1.2
S42-0351818-9.1×1.0	42-9.1×1.0	35	18	9.1	1.0	18°	60°	60°	2.5	2.5	6.0	4.0	0.5	1.2
S42-0351818-9.1×1.7	42-9.1×1.7	35	18	9.1	1.7	18°	60°	60°	2.5	2.5	6.0	4.0	0.6	1.2
S42-0351818-9.1×2.4	42-9.1×2.4	35	18	9.1	2.4	18°	60°	60°	2.5	2.5	6.0	4.0	0.8	1.2
S42-0351820-9.1×3.0	LS42-9.1×3.0	35	18	9.1	3.0	20°	60°	60°	2.5	2.5	5.0	5.0	0.8	1.2
S42-0351818-9.1×3.8	42-9.1×3.8	35	18	9.1	3.8	18°	60°	60°	2.5	2.5	6.0	4.0	1.0	1.2
S42-0351818-9.8×1.2	42-9.8×1.2	35	18	9.8	1.2	18°	60°	60°	2.5	2.5	6.0	4.0	0.5	1.2
S42-0351818-9.8×1.8	42-9.8×1.8	35	18	9.8	1.8	18°	60°	60°	2.5	2.5	6.0	4.0	0.6	1.2
S42-0351818-9.8×2.3	42-9.8×2.3	35	18	9.8	2.3	18°	60°	60°	2.5	2.5	6.0	4.0	0.8	1.2
S42-0351818-9.8×4.9	42-9.8×4.9	35	18	9.8	4.9	18°	60°	60°	2.5	2.5	6.0	4.0	1.0	1.2
S42-0351818-9.8×6.3	42-9.8×6.3	35	18	9.8	6.3	18°	60°	60°	2.5	2.5	6.0	4.0	1.2	1.2
S42-0351818-10.8×1.0	42-10×1.0	35	18	10.8	1.0	18°	60°	60°	2.5	2.5	6.0	4.0	0.5	1.2
S42-0351818-10.8×1.9	42-10×1.9	35	18	10.8	1.9	18°	60°	60°	2.5	2.5	6.0	4.0	0.6	1.2

S42-0351818-10.8×2.4	42-10×2.4	35	18	10. 8	2.4	18°	60°	60°	2.5	2.5	6.0	4.0	0.8	1.2
S42-0351818-10.8×2.9	42-10×2.9	35	18	10. 8	2.9	18°	60°	60°	2.5	2.5	6.0	4.0	0.8	1.2
S42-0351818-11.4×1.1	42-11×1.1	35	18	11. 4	1.1	18°	60°	60°	2.5	2.5	6.0	4.0	0.5	1.2
S42-0351818-11.4×1.5	42-11×1.5	35	18	11. 4	1.5	18°	60°	60°	2.5	2.5	6.0	4.0	0.6	1.2
S42-0351818-11.4×1.9	42-11×1.9	35	18	11. 4	1.9	18°	60°	60°	2.5	2.5	6.0	4.0	0.6	1.2
S42-0351818-11.4×3.1	42-11×3.1	35	18	11. 4	3.1	18°	60°	60°	2.5	2.5	6.0	4.0	0.8	1.2
S42-0351818-11.4×3.9	42-11×3.9	35	18	11. 4	3.9	18°	60°	60°	2.5	2.5	6.0	4.0	1.0	1.2
S42-0351818-11.4×4.9	42-11×4.9	35	18	11. 4	4.9	18°	60°	60°	2.5	2.5	6.0	4.0	1.0	1.2
S42-0452018-12.8×1.4	LS42-12×1.4	45	20	12. 8	1.4	18°	60°	60°	3.0	3.0	6.0	4.0	0.6	1.5
S42-0452018-12.8×1.9	42-12×1.9	45	20	12. 8	1.9	18°	60°	60°	3.0	3.0	6.0	4.0	0.6	1.5
S42-0452018-12.8×2.6	42-12×1.4	45	20	12. 8	2.6	18°	60°	60°	3.0	3.0	6.0	4.0	0.8	1.5
S42-0452018-12.8×3.4	42-12×3.4	45	20	12. 8	3.4	18°	60°	60°	3.0	3.0	6.0	4.0	0.8	1.5
S42-0452018-12.8×4.9	42-12×4.9	45	20	12. 8	4.9	18°	60°	60°	3.0	3.0	6.0	4.0	1.0	1.5
S42-0452018-12.8×5.9	42-12×5.9	45	20	12. 8	5.9	18°	60°	60°	3.0	3.0	6.0	4.0	1.0	1.5
S42-0452020-14.6×1.6	LS42-14×1.6	45	20	14. 6	1.6	20°	60°	60°	2.5	2.5	5.0	5.5	0.6	1.5
S42-0452018-14.6×2.1	42-14×2.1	45	20	14. 6	2.1	18°	60°	60°	3.0	3.0	6.0	4.0	0.6	1.5
S42-0452018-14.6×3.4	42-14×3.4	45	20	14. 6	3.4	18°	60°	60°	3.0	3.0	6.0	4.0	0.8	1.5
S42-0452018-14.6×4.1	42-14×4.1	45	20	14. 6	4.1	18°	60°	60°	3.0	3.0	6.0	4.0	1.0	1.5
S42-0452018-14.6×5.9	42-14×5.9	45	20	14. 6	5.9	18°	60°	60°	3.0	3.0	6.0	4.0	1.0	1.5
S42-0502020-16.5×1.9	LS42-16×1.9	50	20	16. 5	1.9	20°	60°	60°	3.5	3.0	5.0	6.0	0.6	1.5
S42-0502018-16.5×2.4	42-16×2.4	50	20	16. 5	2.4	18°	60°	60°	3.0	3.0	6.0	4.0	0.8	1.5

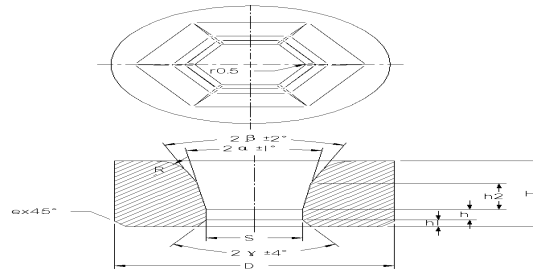
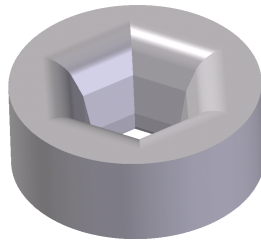
S42-0502018-16.5×3.1	42-16×3.1	50	20	16. 5	3.1	18°	60°	60°	3.0	3.0	6.0	4.0	0.8	1.5
S42-0502018-16.5×4.9	42-16×4.9	50	20	16. 5	4.9	18°	60°	60°	3.0	3.0	6.0	4.0	1.0	1.5
S42-0502018-16.5×6.3	42-16×6.3	50	20	16. 5	6.3	18°	60°	60°	3.0	3.0	6.0	4.0	1.2	1.5
S42-0502018-17.6×1.0	42-17×1.0	50	20	17. 6	1.0	18°	60°	60°	3.0	3.0	6.0	4.0	0.5	1.5
S42-0502018-17.6×2.1	42-17×2.1	50	20	17. 6	2.1	18°	60°	60°	3.0	3.0	6.0	4.0	0.6	1.5
S42-0502018-17.6×2.8	42-17×2.8	50	20	17. 6	2.8	18°	60°	60°	3.0	3.0	6.0	4.0	0.8	1.5
S42-0502018-17.6×3.4	42-17×3.4	50	20	17. 6	3.4	18°	60°	60°	3.0	3.0	6.0	4.0	0.8	1.5
S42-0502018-17.6×4.9	42-17×4.9	50	20	17. 6	4.9	18°	60°	60°	3.0	3.0	6.0	4.0	1.0	1.5
S42-0502018-17.6×5.9	42-17×5.9	50	20	17. 6	5.9	18°	60°	60°	3.0	3.0	6.0	4.0	1.0	1.5
S42-0502020-19.2×1.0	LS42-19×1.0	50	20	19. 2	1.0	20°	60°	60°	3.5	3.0	5.0	6.0	0.5	1.5
S42-0502018-19.2×1.5	42-19×1.5	50	20	19. 2	1.5	18°	60°	60°	3.0	3.0	6.0	4.0	0.6	1.5
S42-0502018-19.2×2.8	42-19×2.8	50	20	19. 2	2.8	18°	60°	60°	3.0	3.0	6.0	4.0	0.8	1.5
S42-0502020-19.2×3.0	42-19×3.0	50	20	19. 2	3.0	20°	60°	60°	3.5	3.0	5.0	6.0	0.8	1.5
S42-0502018-19.2×3.9	42-19×3.9	50	20	19. 2	3.9	18°	60°	60°	3.0	3.0	6.0	4.0	1.0	1.5
S42-0502018-19.2×5.9	42-19×5.9	50	20	19. 2	5.9	18°	60°	60°	3.0	3.0	6.0	4.0	1.0	1.5
S42-0502018-20.8×2.1	42-20×2.1	50	20	20. 8	2.1	18°	60°	60°	3.0	3.0	6.0	4.0	0.6	1.5
S42-0502018-20.8×2.8	42-20×2.8	50	20	20. 8	2.8	18°	60°	60°	3.0	3.0	6.0	5.0	0.8	1.5
S42-0502018-20.8×3.4	42-20×3.4	50	20	20. 8	3.4	18°	60°	60°	3.0	3.0	6.0	5.0	0.8	1.5
S42-0502018-20.8×4.9	42-20×4.9	50	20	20. 8	4.9	18°	60°	60°	3.0	3.0	6.0	5.0	1.0	1.5
S42-0502018-20.8×5.9	42-20×5.9	50	20	20. 8	5.9	18°	60°	60°	3.0	3.0	6.0	5.0	1.0	1.5
S42-0502020-23.2×1.0	LS42-23×1.0	50	20	23. 2	1.0	20°	60°	60°	3.5	3.0	5.0	6.0	0.5	1.5

S42-0502018-23.2×1.4	42-23×1.4	50	20	23. 2	1.4	18°	60°	60°	3.0	3.0	6.0	5.0	0.6	1.5
S42-0502018-23.2×1.9	42-23×1.9	50	20	23. 2	1.9	18°	60°	60°	3.0	3.0	6.0	5.0	0.8	1.5
S42-0502018-23.2×3.8	42-23×3.8	50	20	23. 2	3.8	18°	60°	60°	3.0	3.0	6.0	5.0	1.0	1.5
S42-0502018-23.2×4.9	42-23×4.9	50	20	23. 2	4.9	18°	60°	60°	3.0	3.0	6.0	5.0	1.0	1.5
S42-0502018-23.2×5.9	42-23×5.9	50	20	23. 2	5.9	18°	60°	60°	3.0	3.0	6.0	5.0	1.0	1.5
S42-0602018-24.5×1.4	42-24×1.4	60	20	24. 5	1.4	18°	60°	60°	3.0	3.0	6.0	5.0	0.6	1.5
S42-0602018-24.5×2.6	42-24×2.6	60	20	24. 5	2.6	18°	60°	60°	3.0	3.0	6.0	5.0	0.8	1.5
S42-0602018-24.5×3.3	42-24×3.3	60	20	24. 5	3.3	18°	60°	60°	3.0	3.0	6.0	5.0	0.8	1.5
S42-0602020-27.0×1.0	LS42-27×1.0	60	20	27. 0	1.0	20°	60°	60°	3.5	3.0	5.0	6.0	0.6	1.5
S42-0602018-27.0×1.9	42-27×1.9	60	20	27. 0	1.9	18°	60°	60°	3.0	3.0	6.0	5.0	0.6	1.5
S42-0602018-27.0×2.4	42-27×2.4	60	20	27. 0	2.4	18°	60°	60°	3.0	3.0	6.0	5.0	0.8	1.5
S42-0602018-27.0×3.0	42-27×3.0	60	20	27. 0	3.0	18°	60°	60°	3.0	3.0	6.0	5.0	0.8	1.5
S42-0602018-31.0×1.5	LS42-31×1.0	60	20	31. 0	1.0	20°	60°	60°	3.5	3.0	5.0	6.0	0.6	1.5
S42-0602018-31.0×3.0	42-31×3.0	60	20	31. 0	3.0	18°	60°	60°	3.0	3.0	6.0	5.0	0.8	1.5
S42-0602018-31.0×3.8	42-31×3.8	60	20	31. 0	3.8	18°	60°	60°	3.0	3.0	6.0	5.0	1.0	1.5
S42-0682523-34.6×3.6	42-34.6×3.6	68	25	34. 6	3.6	23°	60°	60°	6.0	2.5	5.0	2.5	1.2	1.8
S42-0682523-34.6×4.6	42-34.6×4.6	68	25	34. 6	4.6	23°	60°	60°	6.0	2.5	5.0	2.5	1.2	1.8
S42-0782723-44.6×4.6	42-44.6×4.6	78	27	44. 6	4.6	23°	60°	60°	6.5	2.5	5.0	2.5	1.2	1.8
S42-0782723-39.6×5.6	42-39.6×5.6	78	27	39. 6	5.6	23°	60°	60°	6.5	2.5	5.0	2.5	1.2	1.8
S42-0782723-39.6×4.6	42-39.6×4.6	78	27	39. 6	4.6	23°	60°	60°	6.5	2.5	5.0	2.5	1.2	1.8
S42-0882220-56.0×5.0	LS42-56×5	88	22	56. 0	5.0	20°	60°	60°	5.0	3.0	12.0	5.0	1.6	2.0

S42-0882524-56.7×5.9	42-56.7-5.9	88	25. 5	56. 7	5.9	24°	60°	60°	9.0	2.5	12	2.5	1	1.8
S42-0882723-49.6×5.6	42-49.6-5.6	88	27	49. 6	5.6	23°	60°	60°	6.5	2.7	15	2.5	1.2	1.8
S42-1183123-75.7×5.9	42-75.7-5.9	118	31	75. 7	5.9	23°	60°	60°	8.0	3.0	5.0	3.0	1.2	1.8

S60 型 拉制金属六方形型材模坯

Type S60 Carbide drawing die nibs for drawing hexagonal ferrous metal bars.



新型号 New Type	原型号 Old Type	Dimension (mm) 基本尺寸						Reference dimension(mm) 参考尺寸				
		D	H	s	2α	2β	2γ	h	h ₁	h ₂	R	e
S60-0252021-2.5	V60-2.5H	25	20	2.5	21°	40°	60°	1.7	3.0	12.0	3.3	1.2
S60-0302114-2.5	L60-2.5	30	21	2.5	14°	40°	60°	1.8	2.0	9.0	4.0	1.2
S60-0302114-3.0	L60-3.0	30	21	3.0	14°	40°	60°	1.8	2.0	9.0	4.0	1.2
S60-0252021-3.5	V60-3.5H	25	20	3.5	21°	40°	60°	1.7	3.0	12.0	3.3	1.2
S60-0302114-4.0	L60-4.0	30	21	4.0	14°	40°	60°	1.8	2.0	9.0	4.0	1.2
S60-0252021-4.5	V60-4.5H	25	20	4.5	21°	40°	60°	1.7	3.0	12.0	3.3	1.2
S60-0302114-4.7	L60-4.7	30	21	4.7	14°	40°	60°	2.5	2.0	9.0	4.0	1.2
S60-0292022-5.5	V60-5.5H	29	20	5.5	22°	40°	60°	2.0	3.0	12.0	3.0	1.2
S60-0302114-5.7	L60-5.7	30	21	5.7	14°	40°	60°	2.5	2.0	9.0	4.0	1.2
S60-0251335-6.0	V60-6.0-2 5	25	13	6.0	35°	40°	60°	1.8	2.0	7.5	2.0	1.2
S60-0251335-6.0H	V60-31.8H	25	13.9	6.0	35°	40°	60°	2.6	2.0	7.5	2.0	1.5
S60-0292022-6.5	V60-6.5H	29	20	6.5	22°	40°	60°	2.0	3.0	12.0	3.0	1.2
S60-0302114-6.7	L60-6.7	30	21	6.7	14°	40°	60°	2.5	2.0	9.0	4.0	1.2
S60-0292022-7.5	V60-7.5H	29	20	7.5	22°	40°	60°	2.0	3.0	12.0	3.0	1.2
S60-0302114-7.7	L60-7.7	30	21	7.7	14°	40°	60°	2.5	2.0	9.0	4.0	1.2

S60-0342023-8.5	V60-8.5H	34	20	8.5	23°	40°	60°	2.3	3.0	12.0	2.7	1.2
S60-0352114-8.7	L60-8.7	35	21	8.7	14°	40°	60°	3.0	2.0	9.0	4.0	1.2
S60-0342022-9.5	LH-145	34	20	9.5	22°	40°	60°	1.8	3.0	12.0	3.2	1.2
S60-0342023-9.5	V60-9.5H	34	20	9.5	23°	40°	60°	2.3	3.0	12.0	2.7	1.2
S60-0352114-9.7	L60-9.7	35	21	9.7	14°	40°	60°	3.0	2.0	9.0	4.0	1.2
S60-0342023-10.5	V60-10.5H	34	20	10.5	23°	40°	60°	2.3	3.0	12.0	2.7	1.2
S60-0352114-10.6	L60-10	35	21	10.6	14°	40°	60°	3.0	2.0	9.0	4.0	1.2
S60-0382324-11.5	V60-11.5H	38	23	11.5	24°	40°	60°	2.6	3.0	14.0	3.4	1.5
S60-0402514-11.5	L60-11	40	25	11.5	14°	40°	60°	3.5	3.0	12.5	4.0	1.5
S60-0382324-12.5	V60-12.5H	38	23	12.5	24°	40°	60°	2.6	3.0	14.0	3.4	1.5
S60-0402514-12.5	L60-12	40	25	12.5	14°	40°	60°	3.5	3.0	12.5	4.0	1.5
S60-0432423-13.5	LH-146	43	24	13.5	23°	40°	60°	2.5	3.5	14.0	4.0	1.5
S60-0432424-13.5	V60-13.5H	43	24	13.5	24°	40°	60°	3.0	3.5	14.0	3.5	1.5
S60-0452514-13.5	L60-13	45	25	13.5	14°	40°	60°	4.0	3.0	13.0	4.0	1.5
S60-0432424-14.5	V60-14.5H	43	24	14.5	24°	40°	60°	3.0	3.5	14.0	3.5	1.5
S60-0452514-14.5	L60-14	45	25	14.5	14°	40°	60°	4.0	3.0	13.0	4.0	1.5
S60-0442424-15.5	V60-15.5H	44	24	15.5	24°	40°	60°	3.0	3.5	14.0	3.5	1.5
S60-0452514-15.5	L60-15	45	25	15.5	14°	40°	60°	4.0	3.0	13.0	4.0	1.5
S60-0442424-16.5	V60-16.5H	44	24	16.5	24°	40°	60°	3.0	3.5	14.0	3.5	1.5
S60-0452514-16.5	L60-16	45	25	16.5	14°	40°	60°	4.0	3.0	13.0	4.0	1.5
S60-0452424-17.5	V60-17.5H	45	24	17.5	24°	40°	60°	3.0	3.5	14.0	3.5	1.5
S60-0452514-17.5	L60-17	45	25	17.5	14°	40°	60°	4.0	3.0	13.0	4.0	1.5

S60-0452424-18.5	V60-18.5H	45	24	18.5	24°	40°	60°	3.0	3.5	14.0	3.5	1.5
S60-0452514-18.5	L60-18	45	25	18.5	14°	40°	60°	4.0	3.0	13.0	4.0	1.5
S60-0532724-19.5	V60-19.5H	53	27	19.5	24°	40°	60°	3.0	4.0	16.0	4.0	1.5
S60-0552814-19.5	L60-19	55	28	19.5	14°	40°	60°	5.0	4.0	14.0	5.0	1.5
S60-0532323-20.5	LH-147	53	23	20.5	23°	40°	60°	2.5	4.0	16.0	4.5	1.5
S60-0532724-20.5	V60-20.5H	53	27	20.5	24°	40°	60°	3.0	4.0	16.0	4.0	1.5
S60-0552814-20.5	L60-20	55	28	20.5	14°	40°	60°	5.0	4.0	14.0	5.0	1.5
S60-0532724-21.5	V60-21.5H	53	27	21.5	24°	40°	60°	3.0	4.0	16.0	4.0	1.5
S60-0552814-21.5	L60-21	55	28	21.5	14°	40°	60°	5.0	4.0	14.0	5.0	1.5
S60-0532723-22.5	LH-148	53	27	22.5	23°	40°	60°	2.5	4.0	16.0	4.5	1.5
S60-0552724-22.5	V60-22.5H	55	27	22.5	24°	40°	60°	3.0	4.0	16.0	4.0	1.5
S60-0552814-22.5	L60-22	55	28	22.5	14°	40°	60°	5.0	4.0	14.0	5.0	1.5
S60-0552724-23.5	V60-23.5H	55	27	23.5	24°	40°	60°	3.0	4.0	16.0	4.0	1.5
S60-0552814-23.5	L60-23	55	28	23.5	14°	40°	60°	5.0	4.0	14.0	5.0	1.5
S60-0602816-24.5H	L60-24H	60	28	24.5	16°	40°	60°	6.0	3.5	13	4.2	1.5
S60-0632924-24.5	V60-24.5H	63	29	24.5	24°	40°	60°	3.5	4.0	17.5	4.0	1.5
S60-0653016-24.5	L60-24	65	30	24.5	16°	40°	60°	6.0	4.5	14.0	5.0	1.5
S60-0632924-25.5	V60-25.5H	63	29	25.5	24°	40°	60°	3.5	4.0	17.5	4.0	1.5
S60-0653016-25.5	L60-25	65	30	25.5	16°	40°	60°	6.0	4.5	14.0	5.0	1.5
S60-0632924-26.5	V60-26.5H	63	29	26.5	24°	40°	60°	3.5	4.0	17.5	4.0	1.5
S60-0653016-26.5	L60-26	65	30	26.5	16°	40°	60°	6.0	4.5	14.0	5.0	1.5

S60-0652924-27.5	V60-27.5H	65	29	27.5	24°	40°	60°	3.5	4.0	17.5	4.0	1.5
S60-0653016-27.5	L60-27	65	30	27.5	16°	40°	60°	6.0	4.5	14.0	5.0	1.5
S60-0652924-28.5	V60-28.5H	65	29	28.5	24°	40°	60°	3.5	4.0	17.5	4.0	1.5
S60-0653016-28.5	L60-28	65	30	28.5	16°	40°	60°	6.0	4.5	14.0	5.0	1.5
S60-0703024-29.5	V60-29.5H	70	30	29.5	24°	40°	60°	3.8	4.0	17.5	4.7	1.5
S60-0703024-29.5H	V60-29.5H	70	30	29.5	24°	40°	60°	3.8	4.0	17.5	4.7	1.5
S60-0703024-31.5H	V60-31.5H	70	30	31.5	24°	40°	60°	3.8	4.0	17.5	4.7	1.5
S60-0753516-29.5	L60-29	75	35	29.5	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-30.5	L60-30	75	35	30.5	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0703024-31.5	V60-31.5H	70	30	31.5	24°	40°	60°	3.8	4.0	17.5	4.7	1.5
S60-0753516-31.3	L60-31	75	35	31.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-32.3	L60-32	75	35	32.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753524-33.5	V60-33.5H	75	35	33.5	24°	40°	60°	4.0	5.5	19.5	6.0	1.5
S60-0753516-33.3	L60-33	75	35	33.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-34.3	L60-34	75	35	34.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-35.3	L60-35	75	35	35.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-36.3	L60-36	75	35	36.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-37.3	L60-37	75	35	37.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0903516-38.3	L60-38	90	35	38.3	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-39.3	L60-39	90	35	39.3	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-41.0	L60-41	90	35	41.0	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-42.0	L60-42	90	35	42.0	16°	40°	60°	7.0	5.0	15.0	6.0	2.0

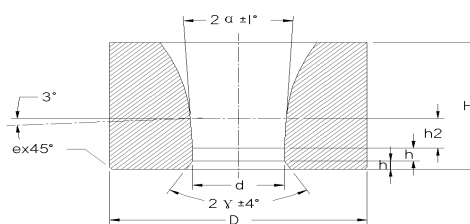
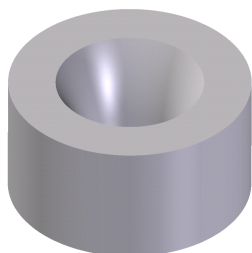
S60-0903516-44.0	L60-44	90	35	44.0	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-47.0	L60-47	90	35	47.0	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-49.0	L60-49	90	35	49.0	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-1004016-52.0	L60-52	100	40	52.0	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1004016-54.0	L60-54	100	40	54.0	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1004016-57.0	L60-57	100	40	57.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-59.5	L60-59	120	42	59.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-61.5	L60-61	120	42	61.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-64.5	L60-64	120	42	64.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-67.5	L60-67	120	42	67.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-70.5	L60-70	120	42	70.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-74.5	L60-74	120	42	74.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-0753516-29.5	L60-29	75	35	29.5	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-30.5	L60-30	75	35	30.5	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-31.3	L60-31	75	35	31.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-32.3	L60-32	75	35	32.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-33.3	L60-33	75	35	33.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753524-33.5H	V60-33.5H	75	35	33.5	24°	40°	60°	7.0	5.0	19.5	6.0	1.5
S60-0753516-34.3	L60-34	75	35	34.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-35.3	L60-35	75	35	35.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-36.3	L60-36	75	35	36.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0753516-37.3	L60-37	75	35	37.3	16°	40°	60°	7.0	5.0	15.0	6.0	1.5
S60-0903516-38.3	L60-38	90	35	38.3	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-39.3	L60-39	90	35	39.3	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-40.0	L60-40	90	35	40	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-41.0	L60-41	90	35	41	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-42.0	L60-42	90	35	42	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-43.0	L60-43	90	35	43	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-44.0	L60-44	90	35	44	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-47.0	L60-47	90	35	47	16°	40°	60°	7.0	5.0	15.0	6.0	2.0
S60-0903516-49.0	L60-49	90	35	49	16°	40°	60°	7.0	5.0	15.0	6.0	2.0

S60-1004018-49	S60-49-100	100	40	49	18°	40°	60°	8.5	6.0	13.0	6.0	2.0
S60-1004016-52	60-52H	100	40	52	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1004016-52.0	L60-52	100	40	52	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1004016-54.0	L60-54	100	40	54	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1104018-54	S60-54	110	40	54	18°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-59	S60-59-120	120	42	59	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-59.5	L60-59	120	42	59.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-61.5	L60-61	120	42	61.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-64.5	L60-64	120	42	64.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-67.5	L60-67	120	42	67.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-70.5	L60-70	120	42	70.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0
S60-1204216-74.5	L60-74	120	42	74.5	16°	40°	60°	8.0	6.0	16.0	6.0	2.0

金属管材拉伸模坯 Carbide drawing dies for drawing metal tubes

S20 型 拉制金属管材模坯

Type S20 Diameter reducing carbide die nibs for drawing metal tubes



新型号 New Type	原型号 Old Type	Dimension (mm) 基本尺寸					Reference dimension(mm) 参考尺寸			
		D	H	d	2α	2γ	h	h ₁	h ₂	E
S20-0161410-2.0	LS20-2	16	14	2.0	10°	60°	1.0	1.5	2.5	1.0
S20-0161410-3.0	LS20-3	16	14	3.0	10°	60°	1.5	1.5	3.5	1.0
S20-0221810-4.0	LS20-4	22	18	4.0	10°	60°	2.0	1.5	4.5	1.0
S20-0302210-5.0	LS20-5	30	22	5.0	10°	60°	3.0	2.0	7.0	1.2
S20-0302210-6.0	LS20-6	30	22	6.0	10°	60°	3.0	2.0	7.0	1.2
S20-0302210-7.0	LS20-7	30	22	7.0	10°	60°	3.0	2.0	7.0	1.2
S20-0302210-8.0	LS20-8	30	22	8.0	10°	60°	3.0	2.0	7.0	1.2
S20-0352510-9.0	LS20-9	35	25	9.0	10°	60°	3.0	2.0	7.0	1.2
S20-0352510-10.0	LS20-10	35	25	10.0	10°	60°	3.0	2.0	7.0	1.2
S20-0352510-11.0	LS20-11	35	25	11.0	10°	60°	3.0	2.0	7.0	1.2

S20-0402810-12. 0	LS20-12	40	28	12.0	10°	60°	3.0	2.0	7.0	1.5
S20-0402810-13. 0	LS20-13	40	28	13.0	10°	60°	3.0	2.0	7.0	1.5
S20-0402810-14. 0	LS20-14	40	28	14.0	10°	60°	3.0	2.0	7.0	1.5
S20-0453010-15. 0	LS20-15	45	30	15.0	10°	60°	3.0	2.0	7.0	1.5
S20-0453010-16. 0	LS20-16	45	30	16.0	10°	60°	3.0	2.0	7.0	1.5
S20-0453010-17. 0	LS20-17	45	30	17.0	10°	60°	3.0	2.0	7.0	1.5
S20-0503210-18. 0	LS20-18	50	32	18.0	10°	60°	4.0	2.5	7.0	1.5
S20-0503210-19. 0	LS20-19	50	32	19.0	10°	60°	4.0	2.5	7.0	1.5
S20-0503210-20. 0	LS20-20	50	32	20.0	10°	60°	4.0	2.5	7.0	1.5
S20-0503210-21. 0	LS20-21	50	32	21.0	10°	60°	4.0	2.5	7.0	1.5
S20-0553210-22. 0	LS20-22	55	32	22.0	10°	60°	4.0	2.5	8.0	1.5
S20-0553210-23. 0	LS20-23	55	32	23.0	10°	60°	4.0	2.5	8.0	1.5
S20-0553210-24. 0	LS20-24	55	32	24.0	10°	60°	4.0	2.5	8.0	1.5
S20-0553210-25. 0	LS20-25	55	32	25.0	10°	60°	4.0	2.5	8.0	1.5
S20-0603410-26. 0	LS20-26	60	34	26.0	10°	60°	4.0	2.5	8.0	1.5
S20-0603410-27. 0	LS20-27	60	34	27.0	10°	60°	4.0	2.5	8.0	1.5
S20-0603410-28. 0	LS20-28	60	34	28.0	10°	60°	4.0	2.5	8.0	1.5
S20-0653610-29. 0	LS20-29	65	36	29.0	10°	60°	4.0	2.5	8.0	1.5
S20-0653610-30. 0	LS20-30	65	36	30.0	10°	60°	4.0	2.5	8.0	1.5
S20-0653610-31. 0	LS20-31	65	36	31.0	10°	60°	4.0	2.5	8.0	1.5
S20-0754210-33. 0	LS20-33	75	42	33.0	10°	60°	5.0	3.0	10.0	1.5

S20-0754210-35.0	LS20-35	75	42	35.0	10°	60°	5.0	3.0	10.0	1.5
S20-0854510-37.0	LS20-37	85	45	37.0	10°	60°	5.0	3.0	10.0	1.5
S20-0854510-39.0	LS20-39	85	45	39.0	10°	60°	5.0	3.0	10.0	1.5
S20-0954810-40.0	LS20-40	95	48	40.0	10°	60°	5.0	3.0	10.0	1.5
S20-0954810-41.0	LS20-41	95	48	41.0	10°	60°	5.0	3.0	10.0	1.5
S20-0954810-42.0	LS20-42	95	48	42.0	10°	60°	5.0	3.0	10.0	1.5
S20-0954810-43.0	LS20-43	95	48	43.0	10°	60°	5.0	3.0	10.0	1.5
S20-0954810-45.0	LS20-45	95	48	45.0	10°	60°	5.0	3.0	10.0	1.5
S20-1005210-47.0	LS20-47	100	52	47.0	10°	60°	7.0	4.0	12.0	1.5
S20-1005210-48.0	LS20-48	100	52	48.0	10°	60°	7.0	4.0	12.0	1.5
S20-1005210-51.0	LS20-51	100	52	51.0	10°	60°	7.0	4.0	12.0	1.5
S20-1105210-56.0	LS20-56	110	52	56.0	10°	60°	7.0	4.0	12.0	1.5
S20-1105210-57.0	LS20-57	110	52	57.0	10°	60°	7.0	4.0	12.0	1.5
S20-1105210-60.0	LS20-60	110	52	60.0	10°	60°	7.0	4.0	12.0	1.5

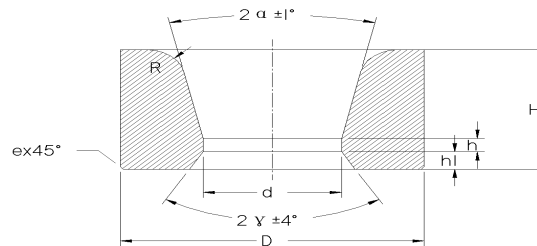
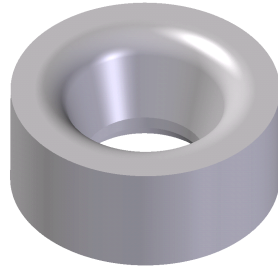
S20 改进型号 拉制金属管材模坯 Improved type S20 Carbide drawing dies for drawing metal tubes

新型号 New Type	Dimension (mm) 基本尺寸					Reference dimension(mm) 参考尺寸				
	D	H	d	2α	2γ	h	h ₁	h ₂	R	e
S20-0382808-17.5-1.5°	38	28	17.5	8	45	4.0	3.0	4.5	19.5	1.5
S20-0382808-18.5-1.5°	38	28	18.5	8	45	4.0	3.0	4.5	19.5	1.5
S20-0402508-21.5-1.5°	40	25	21.5	8	45	4.0	3.0	4.5	20.5	1.5
S20-0452808-25.2-1.5°	45	28	25.2	8	45	4.5	3.5	5.0	26.1	1.5
S20-0452808-26.5-1.5°	45	28	26.5	8	45	4.5	3.5	5.0	26.1	1.5
S20-0503008-27.5-1.5°	50	30	27.5	8	45	4.5	3.5	5.0	27.5	1.5
S20-0503008-28.5-1.5°	50	30	28.5	8	45	4.5	3.5	5.0	27.5	1.5

S20-0503008-29.5-1.5°	50	30	29.5	8	45	4.5	3.5	5.0	28.0	1.5
S20-0503008-30.5-1.5°	50	30	30.5	8	45	4.5	3.5	5.0	28.0	1.5

S22 型 拉制金属管材模坯

Type S22 Carbide drawing die nibs for drawing nonferrous metal tubes



新型号 New Type	原型号 Old Type	Dimension (mm) 基本尺寸					Reference dimension(mm) 参考尺寸			
		D	H	d	2α	2γ	h	h ₁	R	E
S22-0201324-2.8	LS22-2.8	20	13	2.8	24°	60°	1.5	3.0	4.0	1.0
S22-0201324-3.2		20	13	3.2	24°	60°	1.5	3.0	4.0	1.0
S22-0201324-3.8	LS22-3.8	20	13	3.8	24°	60°	1.5	3.0	4.0	1.0
S22-0201324-4.3		20	13	4.3	24°	60°	1.5	3.0	4.0	1.0
S22-0201324-4.7	LS22-4.7	20	13	4.7	24°	60°	1.5	3.0	4.0	1.0
S22-0201324-5.0		20	13	5.0	24°	60°	1.5	3.0	4.0	1.0
S22-0201424-5.5	LS22-5.5T	20	14	5.5	24°	60°	2.0	3.0	4.5	1.0
S22-0201324-5.7	LS22-5.7	20	13	5.7	24°	60°	1.5	3.0	4.0	1.0
S22-0301824-6.7	LS22-6.7	30	18	6.7	24°	60°	2.0	3.0	4.5	1.2
S22-0301824-7.3		30	18	7.3	24°	60°	2.0	3.0	4.5	1.2
S22-0201424-7.6	LS22-7.6T	20	14	7.6	24°	60°	3.0	3.0	4.0	1.2
S22-0301824-7.6	LS22-7.6	30	18	7.6	24°	60°	2.0	3.0	4.5	1.2
S22-0301824-8.1		30	18	8.1	24°	60°	2.0	3.0	4.5	1.2
S22-0301824-8.6	LS22-8.6	30	18	8.6	24°	60°	2.0	3.0	4.5	1.2
S22-0301824-9.1		30	18	9.1	24°	60°	2.0	3.0	4.5	1.2
S22-0301824-9.6	LS22-9.6	30	18	9.6	24°	60°	2.0	3.0	4.5	1.2
S22-0251824-10	LS22-10A-2 5	25	18	10	24°	60°	2.0	3.0	4.5	1.2
S22-0301824-10. 5	LS22-10	30	18	10.5	24°	60°	2.0	3.0	4.5	1.2
S22-0251524-11	LS22-11T	25	15	11.0	24°	60°	3.0	3.0	4.5	1.2
S22-0301824-11. 5	LS22-11	30	18	11.5	24°	60°	2.0	3.0	4.5	1.2
S22-0452424-12. 5	LS22-12	45	24	12.5	24°	60°	2.7	3.0	5.5	1.2
S22-0351824-13	LS22-13T	35	18	13	24°	60°	4.0	3.0	5.5	1.2

S22-0452424-13. 5	LS22-13	45	24	13.5	24°	60°	2.7	3.0	5.5	1.2
S22-0452424-13. 7	LS22-13.7	45	24	13.7	24°	60°	4.2	3.0	5.5	1.2
S22-0452424-14. 5	LS22-14	45	24	14.5	24°	60°	2.7	3.0	5.5	1.2
S22-0452424-14. 7	LS22-14.7	45	24	14.7	24°	60°	4.2	3.0	5.5	1.2
S22-0452424-15. 5	LS22-15	45	24	15.5	24°	60°	2.7	3.5	5.5	1.2
S22-0452424-15. 7	LS22-15.7	45	24	15.7	24°	60°	4.2	3.5	5.5	1.2
S22-0452424-16. 5	LS22-16	45	24	16.5	24°	60°	2.7	3.5	5.5	1.2
S22-0452424-17. 5	LS22-17	45	24	17.5	24°	60°	2.7	3.5	5.5	1.2
S22-0452424-18. 5	LS22-18	45	24	18.5	24°	60°	2.7	3.5	5.5	1.2
S22-0452424-19. 5	LS22-19	45	24	19.5	24°	60°	2.7	3.5	5.5	1.2
S22-0452424-20. 5	LS22-20	45	24	20.5	24°	60°	2.7	3.5	5.5	1.2
S22-0542724-21. 5	LS22-21T	54	27	21.5	24°	60°	4.0	4.5	5.5	1.2
S22-0452424-21. 5	LS22-21	45	24	21.5	24°	60°	2.7	3.5	5.5	1.2
S22-0542720-22. 5	LS22-22T	54	27	22.5	20°	60°	4.0	4.5	5.5	1.2
S22-0452424-22. 5	LS22-22	45	24	22.5	24°	60°	2.7	3.5	5.5	1.2
S22-0542720-23. 5	LS22-23T	54	27	23.5	20°	60°	4.0	4.5	5.5	1.2
S22-0452424-23. 5	LS22-23	45	24	23.5	24°	60°	2.7	3.5	5.5	1.2
S22-0603028-24. 0	LS22-24A	60	30	24.0	28°	60°	3.5	5.0	6.0	1.5
S22-0603024-24. 5	LS22-24	60	30	24.5	24°	60°	3.5	4.0	7.0	1.5
S22-0603024-25. 5	LS22-25	60	30	25.5	24°	60°	3.5	4.0	7.0	1.5
S22-0603024-25. 6	LS22-25.6	60	30	25.6	24°	60°	5.5	4.0	7.0	1.5
S22-0502524-26	LS22-26T	50	25	26.0	24°	60°	5.0	4.0	7.0	1.5

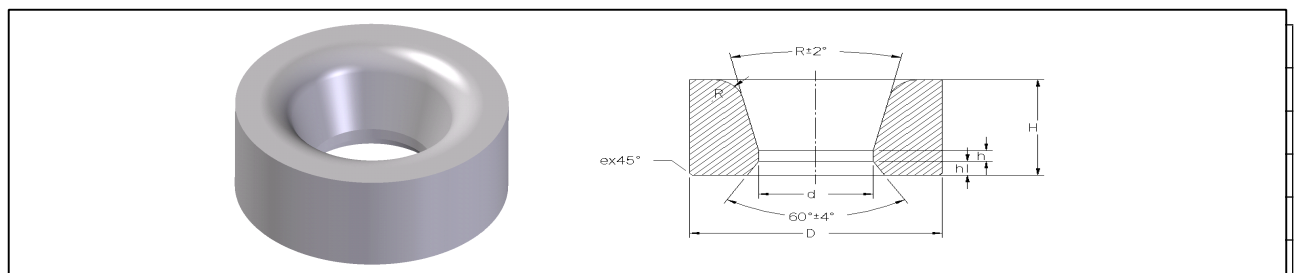
S22-0603024-26.5	LS22-26	60	30	26.5	24°	60°	3.5	4.0	7.0	1.5
S22-0603024-26.6	LS22-26.6	60	30	26.6	24°	60°	5.5	4.0	7.0	1.5
S22-0603024-27.5	LS22-27	60	30	27.5	24°	60°	3.5	4.0	7.0	1.5
S22-0603024-27.6	LS22-27.6	60	30	27.6	24°	60°	5.5	4.0	7.0	1.5
S22-0603024-28.5	LS22-28	60	30	28.5	24°	60°	3.5	4.0	7.0	1.5
S22-0603024-28.6	LS22-28.6	60	30	28.6	24°	60°	5.5	4.0	7.0	1.5
S22-0603028-29.0	LS22-29A	60	30	29.0	28°	60°	3.5	5.0	6.0	1.5
S22-0603024-29.5	LS22-29	60	30	29.5	24°	60°	3.5	4.0	7.0	1.5
S22-0603024-30.5	LS22-30	60	30	30.5	24°	60°	3.5	4.0	7.0	1.5
S22-0603024-31.5	LS22-31	60	30	31.5	24°	60°	3.5	4.0	7.0	1.5
S22-0603024-32.5	LS22-32	60	30	32.5	24°	60°	3.5	4.0	7.0	1.5
S22-0603024-33.5	LS22-33	60	30	33.5	24°	60°	3.5	4.0	7.0	1.5
S22-0803524-34.5	LS22-34	80	35	34.5	24°	60°	4.0	5.0	10.0	1.5
S22-0803524-35.5	LS22-35	80	35	35.5	24°	60°	4.0	5.0	10.0	1.5
S22-0803524-36.5	LS22-36	80	35	36.5	24°	60°	4.0	5.0	10.0	1.5
S22-0803524-37.5	LS22-37	80	35	37.5	24°	60°	4.0	5.0	10.0	1.5
S22-0803524-38.5	LS22-38	80	35	38.5	24°	60°	4.0	5.0	10.0	1.5
S22-0803524-39.5	LS22-39	80	35	39.5	24°	60°	4.0	5.0	10.0	1.5
S22-0803524-40.0	LS22-40	80	35	40.0	24°	60°	4.0	5.0	10.0	1.5
S22-0803524-41.5	LS22-41	80	35	41.5	24°	60°	4.0	5.0	10.0	1.5
S22-0803524-42.0	LS22-42	80	35	42.0	24°	60°	4.0	5.0	10.0	1.5

S22-0803524-43. 5	LS22-43	80	35	43.5	24°	60°	4.0	5.0	10.0	1.5
S22-0803524-44. 5	LS22-44	80	35	44.5	24°	60°	4.0	5.0	10.0	1.5
S22-0803524-45. 5		80	35	45.5	24°	60°	4.0	5.0	10.0	1.5
S22-0803524-47. 0	LS22-47	80	35	47.0	24°	60°	4.0	5.0	10.0	1.5
S22-0904024-49. 0	LS22-49	90	40	49.0	24°	60°	6.5	5.0	10.0	2.0
S22-0904024-50. 0		90	40	50.0	24°	60°	6.5	5.0	10.0	2.0
S22-0904024-52. 0	LS22-52	90	40	52.0	24°	60°	5.5	5.5	10.0	2.0
S22-1004024-53. 0	LS22-53	100	40	53.0	24°	60°	5.5	5.5	10.0	2.0
S22-1004024-55. 0	LS22-55	100	40	55.0	24°	60°	5.5	5.5	10.0	2.0
S22-1004024-56. 0	LS22-56	100	40	56.0	24°	60°	5.5	5.5	10.0	2.0
S22-1004024-57. 0	LS22-57	100	40	57.0	24°	60°	5.5	5.5	10.0	2.0
S22-1204524-59. 0	LS22-59	120	45	59.0	24°	60°	5.5	5.5	10.0	2.0
S22-1204524-61. 0		120	45	61.0	24°	60°	5.5	5.5	10.0	2.0
S22-1204524-62. 0	LS22-62	120	45	62.0	24°	60°	5.5	5.5	10.0	2.0
S22-1204524-63. 0		120	45	63.0	24°	60°	5.5	5.5	10.0	2.0
S22-1204524-64. 0	LS22-64	120	45	64.0	24°	60°	5.5	5.5	10.0	2.0
S22-1204524-65. 0		120	45	65.0	24°	60°	5.5	5.5	10.0	2.0
S22-1204524-67. 0	LS22-67	120	45	67.0	24°	60°	5.5	5.5	10.0	2.0
S22-1305024-69. 0	LS22-69	130	50	69.0	24°	60°	6.0	5.5	12.0	2.0
S22-1305024-71. 0		130	50	71.0	24°	60°	6.0	5.5	12.0	2.0
S22-1305024-72. 0	LS22-72	130	50	72.0	24°	60°	6.0	5.5	12.0	2.0

S22-1305024-73.0		130	50	73.0	24°	60°	6.0	5.5	12.0	2.0
S22-1305024-74.0	LS22-74	130	50	74.0	24°	60°	6.0	5.5	12.0	2.0
S22-1305024-75.0	LS22-75	130	50	75.0	24°	60°	6.0	5.5	12.0	2.0
S22-1305024-76.0		130	50	76.0	24°	60°	6.0	5.5	12.0	2.0
S22-1305024-77.0	LS22-77	130	50	77.0	24°	60°	6.0	5.5	12.0	2.0
S22-1305024-78.0	LS22-78	130	50	78.0	24°	60°	6.0	5.5	12.0	2.0
S22-1405024-79.0	LS22-79	140	50	79.0	24°	60°	6.0	5.5	12.0	2.0
S22-1405024-81.0		140	50	81.0	24°	60°	6.0	5.5	12.0	2.0
S22-1405024-84.0	LS22-84	140	50	84.0	24°	60°	6.0	5.5	12.0	2.0
S22-1405024-86.0		140	50	86.0	24°	60°	6.0	5.5	12.0	2.0
S22-1405024-88.0	LS22-88	140	50	88.0	24°	60°	6.0	5.5	12.0	2.0
S22-2306024-138.0	LS22-138	230	60	138.0	24°	60°	10.0	10.0	10.0	3.0
S22-2406024-152.0	LS22-152	240	60	152.0	24°	60°	10.0	10.0	10.0	3.0

S22 型 拉制金属管材模坯

Type S22 Carbide drawing die nibs for drawing nonferrous metal tubes



S22-0673224-38.0	67.0	32.0	38.0	24°	60°	4.0	5.0	10.0	1.5
S22-0723224-42.0	72.0	32.0	42.0	24°	60°	4.0	5.0	10.0	1.5
S22-0723224-43.0	72.0	32.0	43.0	24°	60°	4.0	5.0	10.0	1.5
S22-0723224-44.0	72.0	32.0	44.0	24°	60°	4.0	5.0	10.0	1.5
S22-0783224-45.0	78.0	32.0	45.0	24°	60°	4.0	5.0	10.0	1.5
S22-0783224-47.0	78.0	32.0	47.0	24°	60°	4.0	5.0	10.0	1.5

S22-0783224-48.0	78.0	32.0	48.0	24°	60°	4.0	5.0	10.0	1.5
S22-0783224-49.0	78.0	32.0	49.0	24°	60°	4.0	5.0	10.0	1.5
S22-0873724-50.0	87.0	37.0	50.0	24°	60°	5.5	5.0	10.0	2.0
S22-0873724-51.0	87.0	37.0	51.0	24°	60°	5.5	5.0	10.0	2.0
S22-0873724-52.0	87.0	37.0	52.0	24°	60°	5.5	5.0	10.0	2.0
S22-0873724-53.0	87.0	37.0	53.0	24°	60°	5.5	5.0	10.0	2.0
S22-0873724-54.0	87.0	37.0	54.0	24°	60°	5.5	5.5	10.0	2.0
S22-0873724-55.0	87.0	37.0	55.0	24°	60°	5.5	5.5	10.0	2.0
S22-0873724-56.0	87.0	37.0	56.0	24°	60°	5.5	5.5	10.0	2.0
S22-0973724-57.0	97.0	37.0	57.0	24°	60°	5.5	5.5	10.0	2.0
S22-0973724-58.0	97.0	37.0	58.0	24°	60°	5.5	5.5	10.0	2.0
S22-0973724-59.0	97.0	37.0	59.0	24°	60°	5.5	5.5	10.0	2.0
S22-0973724-60.0	97.0	37.0	60.0	24°	60°	5.5	5.5	10.0	2.0
S22-1054224-61.0	105.0	42.0	61.0	24°	60°	5.5	5.5	10.0	2.0
S22-1054224-63.0	105.0	42.0	63.0	24°	60°	5.5	5.5	10.0	2.0
S22-1054224-64.0	105.0	42.0	64.0	24°	60°	5.5	5.5	10.0	2.0
S22-1154224-65.0	115.0	42.0	65.0	24°	60°	6.0	5.5	10.0	2.0
S22-1154224-66.0	115.0	42.0	66.0	24°	60°	6.0	5.5	10.0	2.0
S22-1154224-67.0	115.0	42.0	67.0	24°	60°	6.0	5.5	10.0	2.0
S22-1154224-68.0	115.0	42.0	68.0	24°	60°	6.0	5.5	10.0	2.0
S22-1154224-69.0	115.0	42.0	69.0	24°	60°	6.0	5.5	10.0	2.0
S22-1154224-70.0	115.0	42.0	70.0	24°	60°	6.0	5.5	10.0	2.0
S22-1154224-71.0	115.0	42.0	71.0	24°	60°	6.0	5.5	10.0	2.0
S22-1154224-72.0	115.0	42.0	72.0	24°	60°	6.0	5.5	10.0	2.0
S22-1254524-73.0	125.0	45.0	73.0	24°	60°	6.0	5.5	10.0	2.0
S22-1254524-74.0	125.0	45.0	74.0	24°	60°	6.0	5.5	10.0	2.0
S22-1254524-75.0	125.0	45.0	75.0	24°	60°	6.0	5.5	10.0	2.0
S22-1254524-76.0	125.0	45.0	76.0	24°	60°	6.0	5.5	10.0	2.0
S22-1254524-77.0	125.0	45.0	77.0	24°	60°	6.0	5.5	10.0	2.0
S22-1254524-79.0	125.0	45.0	79.0	24°	60°	6.0	5.5	10.0	2.0

S22 改进型号 拉制金属管材模坯

Improved type S22 Carbide drawing dies for drawing metal tubes

新型号 New Type	Dimension (mm) 基本尺寸			Reference dimension(mm) 参考尺寸					
	D	H	d	2α	2γ	h	h ₁	R	e
S22-0703525-42.5-1.5°	70	35	42.5	25	45	6.0	4.0	3.0	1.5
S22-0703525-45.0-1.5°	70	35	45.0	25	45	6.0	4.0	3.0	1.5
S22-0703525-44.0-1.5°	70	35	44.0	25	45	6.0	4.0	3.0	1.5
S22-0703525-40.5-1.5°	70	35	40.5	25	45	6.0	4.0	3.0	1.5
S22-0753525-46.5-1.5°	75	35	46.5	25	45	6.0	4.0	3.0	1.5

S22-0753525-47.0-1.5°	75	35	47.0	25	45	6.0	4.0	3.0	1.5
S22-0753525-47.5-1.5°	75	35	47.5	25	45	6.5	4.0	3.0	1.5
S22-0753525-45.5-1.5°	75	35	45.5	25	45	6.0	4.0	3.0	1.5
S22-0803825-49.0-2.0°	80	38	49.0	25	45	7.5	4.0	7.0	1.5
S22-0803825-50.5-2.0°	80	38	50.5	25	45	7.5	4.0	7.0	1.5
S22-0803825-52.7-2.0°	80	38	52.5	25	45	7.5	4.0	7.0	1.5
S22-0854320-58.0-1.5°	85	43	58.0	20	45	7.5	4.5	2.0	1.5
S22-0854320-60.0-1.5°	85	43	60.0	20	45	7.5	4.5	2.0	1.5
S22-0904025-58.0-2.0°	90	40	58.0	25	45	8.0	4.0	7.0	1.5
S22-0954225-62.5-1.5°	95	42	62.5	25	45	7.0	5.0	3.0	2.0
S22-1004225-69.0-1.5°	100	42	69.0	25	45	7.0	5.0	3.0	1.5
S22-1104820-80.5-1.5°	110	48	80.5	20	45	7.5	4.0	7.0	1.5
S22-1204625-87.0-1.5°	120	46	87.0	25	45	8.0	5.0	3.0	1.5
S22-1204625-86.0-1.5°	120	46	86.0	25	45	8.0	5.0	3.0	1.5
S22-12004725-89.0-3.0°	120	47	89.0	25	60	7.0	5.5	10.0	1.0
S22-1254625-95.0-1.5°	125	46	95.0	25	45	8.0	5.0	3.0	1.5
S22-1254625-92.5-1.5°	125	46	92.5	25	45	8.0	5.0	3.0	1.5
S22-1254625-90.5-1.5°	125	46	90.5	25	45	8.0	5.0	3.0	1.5
S22-1305024-85.0-1.5°	130	50	85.0	24	60	6.0	5.5	12.0	2.0
S22-14505525-115-3.0°	145	55	115.0	25	60	10.0	7.0	7.3	1.0